

## Summary of Independent Testing of Microcote HPU HP-105 & HP-300 Satin/Matte

Text Description	ASTM	Microcote HPU HP-105	Microcote HPU HP-300
VOC Content	D3960	10 g/l	<5.0 g/l
Weight Solids	D2369	55% Clear 53-59% Colour	51% Clear 55-65% Colour
Volume Solids	D2697	48% Clear 58-65% Colour	49% Clear 47-58% Colour
Free Isocyanate (HDI)	GCMS	<0.0036%	<.004%
Freeze/Thaw Resistance	D2243	Passed 5 cycles	Passed 3 cycles
Heat Package Stability (Note 1)	Special	Passed	Passed
Hiding	D2805	4 mils = 0.98	4 mils = 0.98
Dry Times at 75 degrees F:	D1640		
- To Touch		2 hours	1.5 hours
- To Handle		4 hours	3 hours
- Full Cure		2 days	2 days
Sag Resistance	D4400	6.0 mils wet	6.0 mils wet
Pot Life at 75 degrees F	N/A	2 hours	1 hours
Condensing humidity – 1000 hours:	D2247		
- Rusting		10 (none)	10 (none)
- Blistering		10 (none)	10 (none)
Salt Fog – 1000 hours:	B117		
- Rusting		10 (none)	10 (none)
- Blistering (Note 2)		# 6 medium	None
- Scribe Undercutting (Note 3)		<0.5 mm	<0.5 mm
QUV—1000 hours	D4587		
- Colour Change (Note 4)		1.72	.26
- Gloss Change (Note 5)		-24.5	-9.2
Abrasion Resistance (Taber)	D4060	10-20 mg loss	30 mg loss
Pencil Hardness (Note 6)	D3363		
- Gouge Hardness		4H	3H
- Scratch Hardness		H	H
Tape/Knife Adhesion	D3359	5B (no loss)	5B (no loss)
Tensile Adhesion (Note 7)		2473-2609 psi	1600 psi
Impact Resistance (Note 8)		160 in-lbs.	160 in-lbs.
Flexibility (Conical Bend)			
- % Elongation (Note 9)		32%	32%
- Resistance to Cracking (Note 9)		< 1/8" diameter	< 1/8" diameter
Chalking Evaluation post QUV (Note 10)	D4214	10 (no effect)	10 (no effect)
Special Thermal Cycling (Note 11)	Special	No effect	No effect
Water Vapor Transmission Testing (Note 12)	E96	2.43 perms	
Chemical Resistance (Note 13):	D1308		
- Water		No effect	No effect
- 10% Hydrochloric Acid		No effect	No effect

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- Water with Detergent		No effect	No effect
- Gasoline		No effect	No effect
- MEK		No effect	No effect
- Acetone		No effect	No effect
- Isopropyl Alcohol		No effect	No effect
- Xylol		No effect	No effect
Slip Resistance	Equivalent to D2047	Passed	Passed

## Notes:

1. Heated to 120 degrees F for two days and then cooled to ambient.
2. #6 medium = 1/8 to 1/16 inch blisters in medium quantities.
3. Indicates depth of rusting under the coating/result is a low value.
4. Passes based on SSPC Paint 36 standards for color change of less than 2.0.
5. Passes based on SSPC Paint 36 standards for gloss change of less than 30.
6. Hardness Scale: Softer to Harder: 6B-5B-4B-3B-2B-B-HB-F-H-2H-3H-4H-5H-6H.
7. The amount of force needed to delaminate coating from substrate.
8. Approximate height at which standard weighted object caused deforming of film.
9. Results indicate significant flexibility/did not crack.
10. Special testing for color fading from chalking.
11. Subject to 16 hours freeze and 8 hours at 120 F / day, 5 days / week for 6 weeks. Tested adhesion.
12. Reported Avg. Water Permeance of 2.43 perms; Avg. Vapor Permeability at 0.01 perm/inch.
13. Testing was 24 hours of spot exposure under a watch glass.